

British Standard Chain Specifications

Assembly acceptance criteria

Model	Bush press-out force (kg) min	Bearing pin press-out force (kg) min	Length tolerance *	Angle twist	Breaking load (kg) min
06B	40	60	+0.15% -0	12 degrees	910
08B	65	105			1840
10B	80	140			2290
12B	100	170			2960
16B	290	425			6120
20B	420	610			9690
24B	750	1230			16310
28B	970	1600			20390
32B	1090	1800			25500
40B	1700	3025			36190
48B	2970	4710			57090

* For Length of 5ft under a measuring load of 1% of Breaking load

Assembly acceptance criteria

Model	Type of link assy
06B	Loose fit link plate on one side (with spring clip type assy)
08B - 16B	Loose fit link plate on one side (with spring clip type or split pin type assy as per order)
20B - 48B	Loose fit link plate on one side (with split pin type assy)

Offset Plates

Model	Offset	Assembly type
06B - 16B	Single	offset link with spin rivetted slabbed pin (D- pin should not rotate)
06B - 16B	Double	offset link with side mashed pin
20B - 48B	Single	offset link with side mashed slabbed pin (D- pin should not rotate) with washer
20B - 48B	Double	offset link with side mashed pin